

011643



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-561-243
Job Sheet 197552



Part No: D350-561-243

Job Qty: 1 pcs ✓

Part Name: Dual Mirror Installation LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 7/24/19

Created By: Jennifer Renwick

Type: Return

Description: RA675

Note: DWG REV A IPP revA 11.07.12 new issue EC verified by:JLM IPP REV:B 12.05.30 PER ECN 12-596 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Rework - 1 - Startup	1 pcs ✓	7/24/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
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							Packaging 1 - 18		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs	7/24/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

Wed 8-28-2019



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Container No: S209625



Part: D350-561-243

Job No: 197552

Serial No/Batch: S209625

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 2, FAA STC SH856NE

7/10/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				QC 4 - 68																					
				QC 4 - 72																					
				QC 4 - 74																					
				QC 4 - 75																					
120	Packaging 3-1 - Stock - B4B	1 pcs	7/24/19	0.00 0.00	Packaging 3 - 1 - B4B																				
					Packaging 3 - 2 - B4B																				
					Packaging 3 - 3 - B4B																				
					Packaging 3 - 4 - B4B																				
					Packaging 3 - 5 - B4B																				
					Packaging 3 - 6 - B4B																				
					Packaging 3 - 7 - B4B																				
					Packaging 3 - 8 - B4B																				
					Packaging 3 - 9 - B4B																				
					Packaging 3 - 10 - B4B																				
					Packaging 3 - 11 - B4B																				
					Packaging 3 - 12 - B4B																				
					Packaging 3 - 13 - B4B																				
					Packaging 3 - 14 - B4B																				
					Packaging 3 - 15 - B4B																				
					Packaging 3 - 16 - B4B																				
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					Packaging 3 - 18 - B4B																				
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					Packaging 3 - 33 - B4B																				
					Packaging 3 - 34 - B4B																				
					Packaging 3 - 35 - B4B																				
					Packaging 3 - 36 - B4B																				
125	DC - 1 - B4B	1 pcs	7/24/19	0.00 0.00	DC - 1 - B4B																				
					DC - 2 - B4B																				
130	QC 21 - FG	1 pcs	7/24/19	0.00 0.00	QC 21 - FG - 21																				
					QC 21 - FG - 70																				
					QC 21 - SA - 53																				
Part Op 105 - AS PER RA675 Repick D2012-107 x1, D2012-111 x1, and AN3-6A x1 Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - Identify and pack for shipping as per PPP D350-561-243 LOCATION: FG011 125 - Photocopy bluefile and create labels per PPP D350-561-243 CHG002 130 - (QC21- Final Inspection - Work Order Release)																									
Job BOM <table border="1"> <thead> <tr> <th>Part / Item</th><th>Component Name</th><th>Quantity</th><th>Operation</th><th>Container</th></tr> </thead> <tbody> <tr> <td>AN3-6A</td><td>Bolt</td><td>1 Ea (1 ea) ✓</td><td>105-Rework - 1 - Startup</td><td>5149185 ✓</td></tr> <tr> <td>D2012-107</td><td>Clevis</td><td>1 pcs (1 ea) ✓</td><td>105-Rework - 1 - Startup</td><td>555930 ✓</td></tr> <tr> <td>D2012-111</td><td>Bracket</td><td>1 pcs (1 ea) ✓</td><td>105-Rework - 1 - Startup</td><td>8149390 ✓</td></tr> </tbody> </table>						Part / Item	Component Name	Quantity	Operation	Container	AN3-6A	Bolt	1 Ea (1 ea) ✓	105-Rework - 1 - Startup	5149185 ✓	D2012-107	Clevis	1 pcs (1 ea) ✓	105-Rework - 1 - Startup	555930 ✓	D2012-111	Bracket	1 pcs (1 ea) ✓	105-Rework - 1 - Startup	8149390 ✓
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Operation	Component Part	Required	Inventory	Allocated																					
105-Rework - 1 - Startup	AN3-6A	1	465	0																					
	D2012-107	1	18	0																					
	D2012-111	1	3	0																					
Part Specifications Specifications could not be found.																									

Plex 7/10/19 11:35 AM Dart.Renwick.Jennifer

Inspection Sheet Complete

RA675

DART Order #:										YES		
Part Number	Original Batch / Serial # / Ctl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-561-243	S171937		1	☐ yes	☒ yes	☒ yes	☒ yes	STOCK		S178316		Box opened by customer, and kit missing some parts. Repick D2012-107 x1, D2012-111 x1, and AN3-6A x1 and repackage as per PPP. Stock with new batch number at CHG 002. Add new labels and paper work.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT

Date: 7-May-19

Special Return/Rework Instructions:

Inspection Sheet Complete RA675

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
D350-561-243	S171937		1	☐ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		S178516		Kit missing some parts and opened by customer. Pick missing parts and repack as per PPP. Stock with new batch number at CHG 002. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

DART Order #:

QC Approval: AT

Date: 7-May-19

Special Return/Rework Instructions:

What missing parts?

9

missing Qwill scrap

DART Order #: YES

Inspection Sheet Not Complete
RA675

[illegible]

QC Approval: AT

Date:

5/7/2019

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

PAGE 1 OF 1

Description: DUAL CARGO MIRROR INSTALLATION, LH

[illegible]